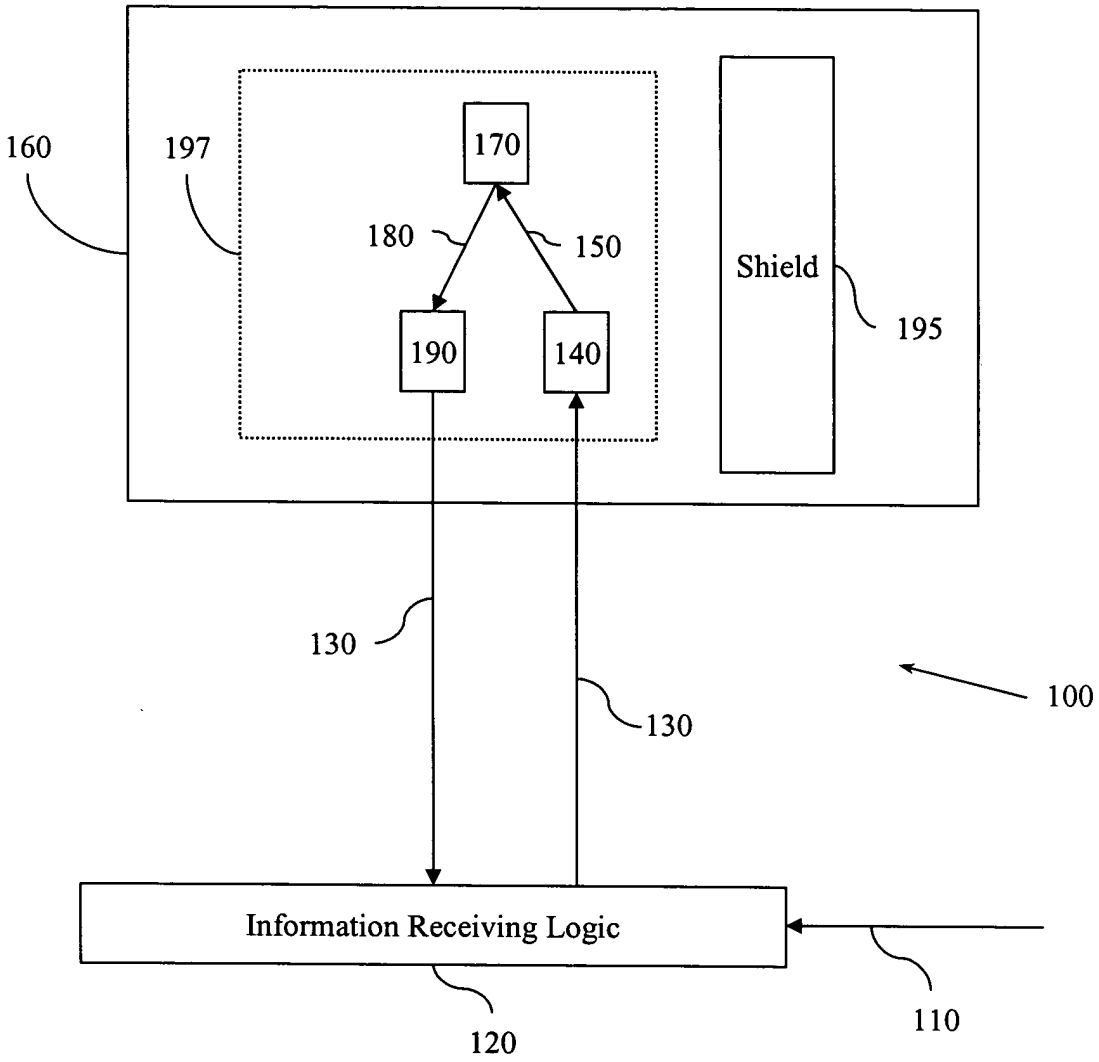

160
197
170
180
150
190
140
Shield
195
130
130
100
Information Receiving Logic
120
110

Figure 1

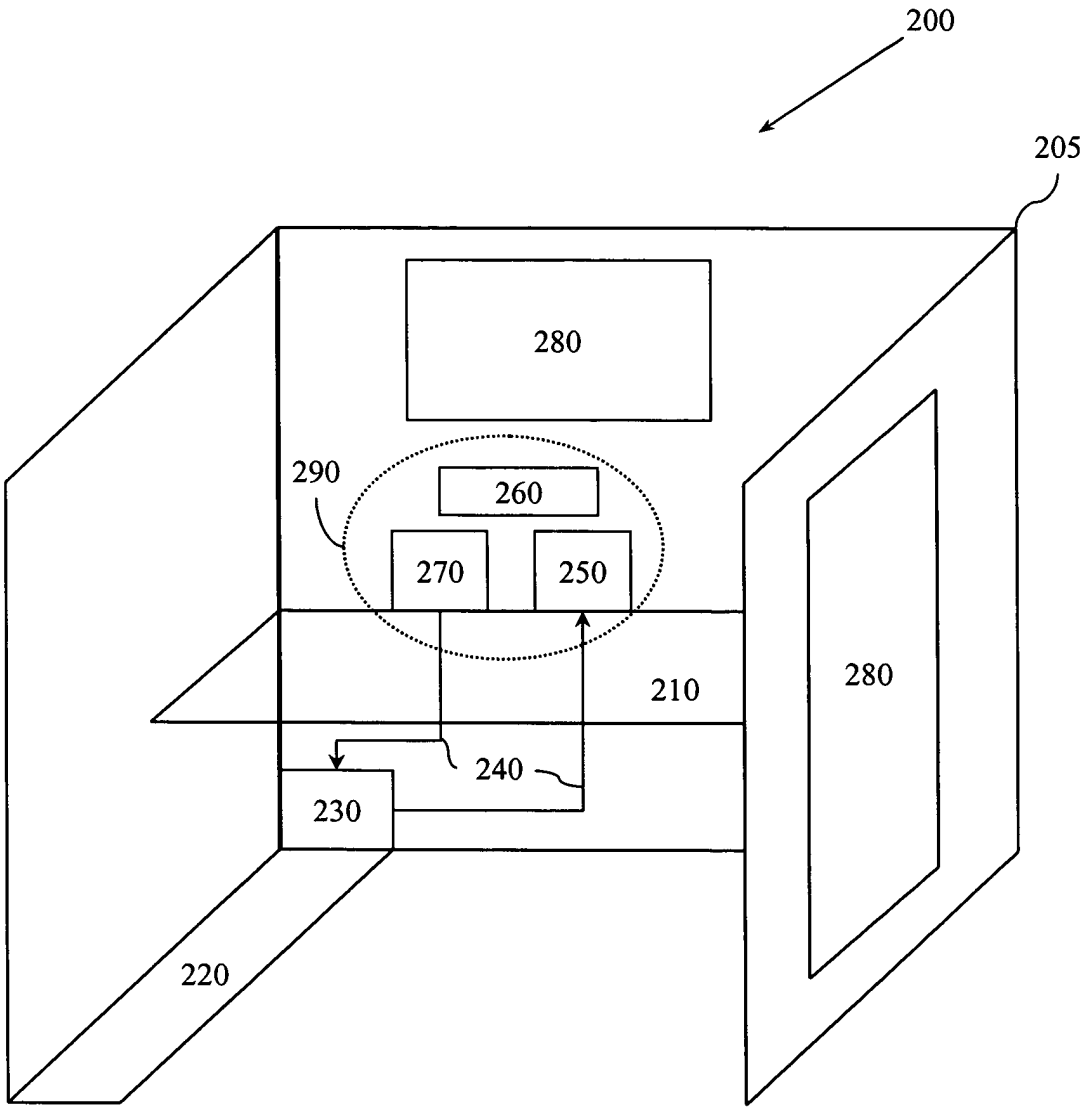


Figure 2

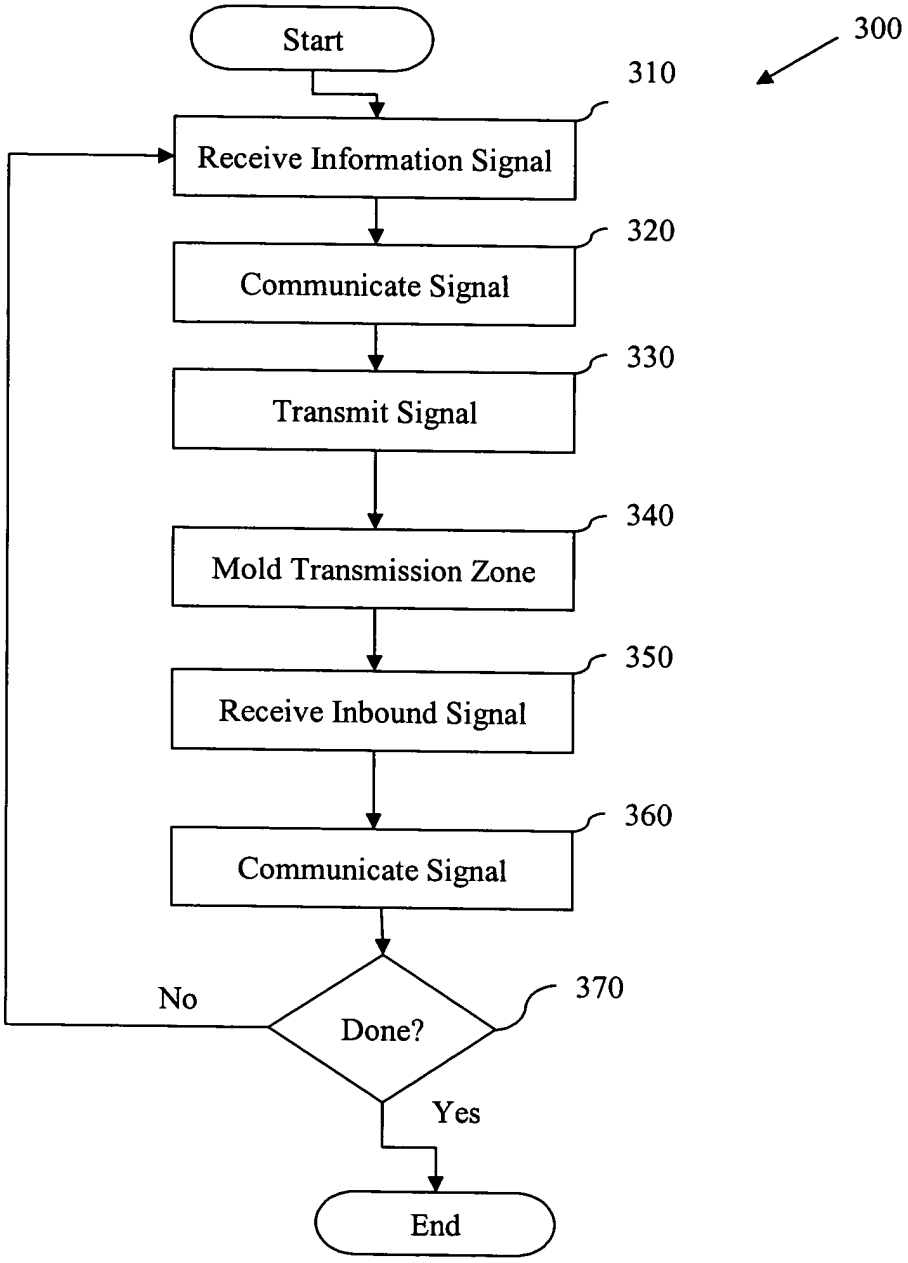

Start
300
310
Receive Information Signal
320
Communicate Signal
330
Transmit Signal
340
Mold Transmission Zone
350
Receive Inbound Signal
360
Communicate Signal
No
Done?
370
Yes
End

Figure 3

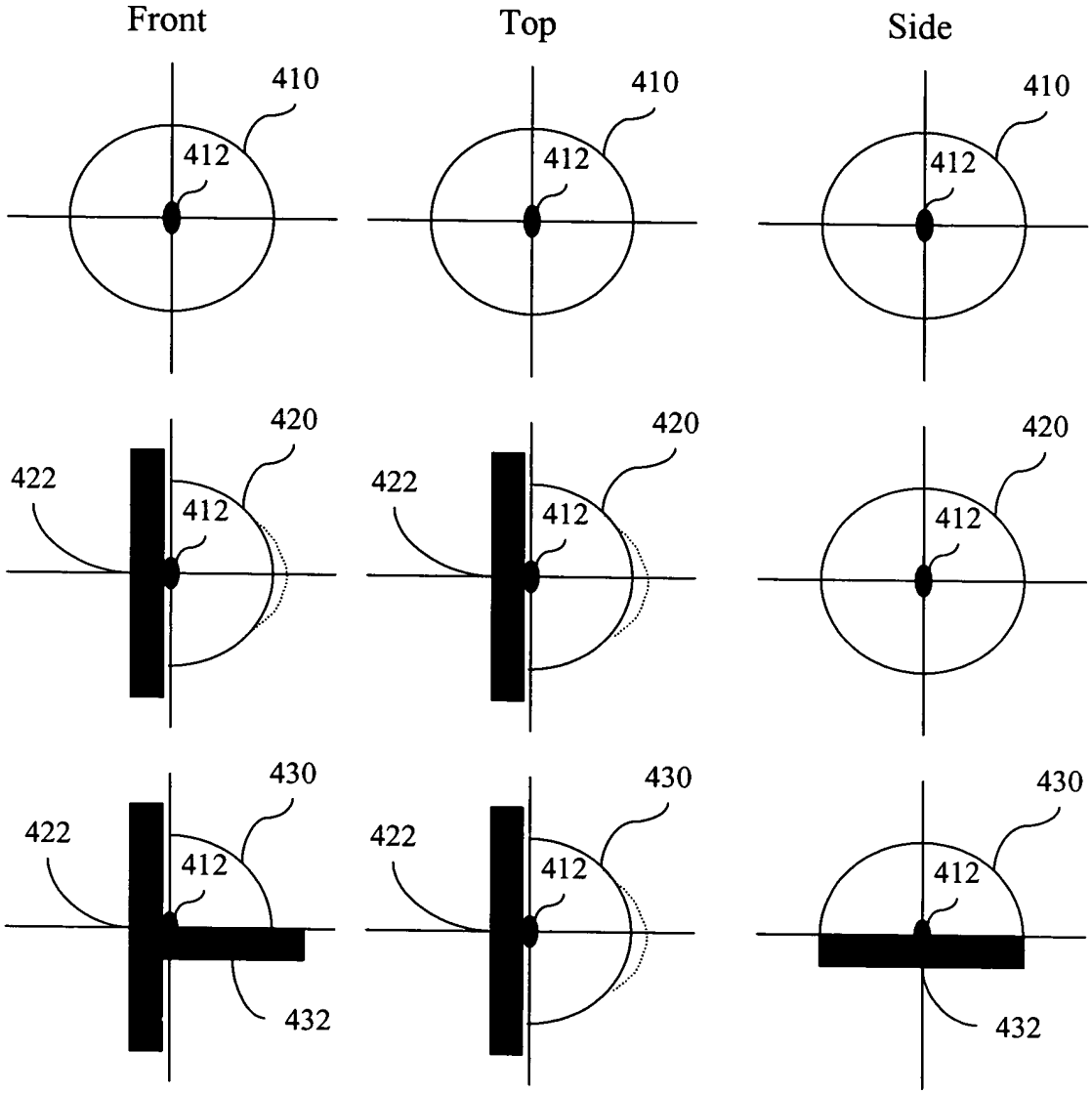


Figure 4

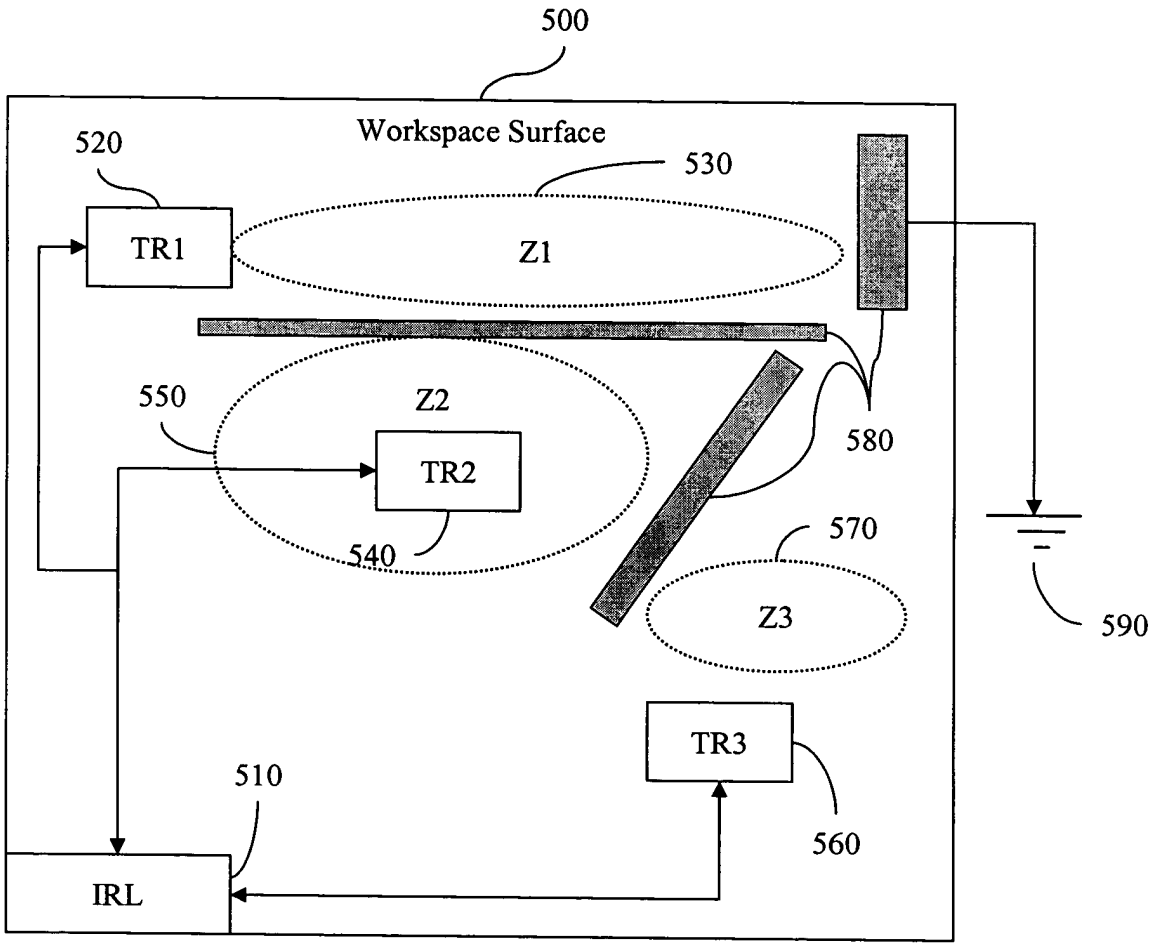

500
Workspace Surface
520
530
TR1
Z1
550
Z2
TR2
580
540
570
Z3
590
TR3
510
560
IRL

Figure 5

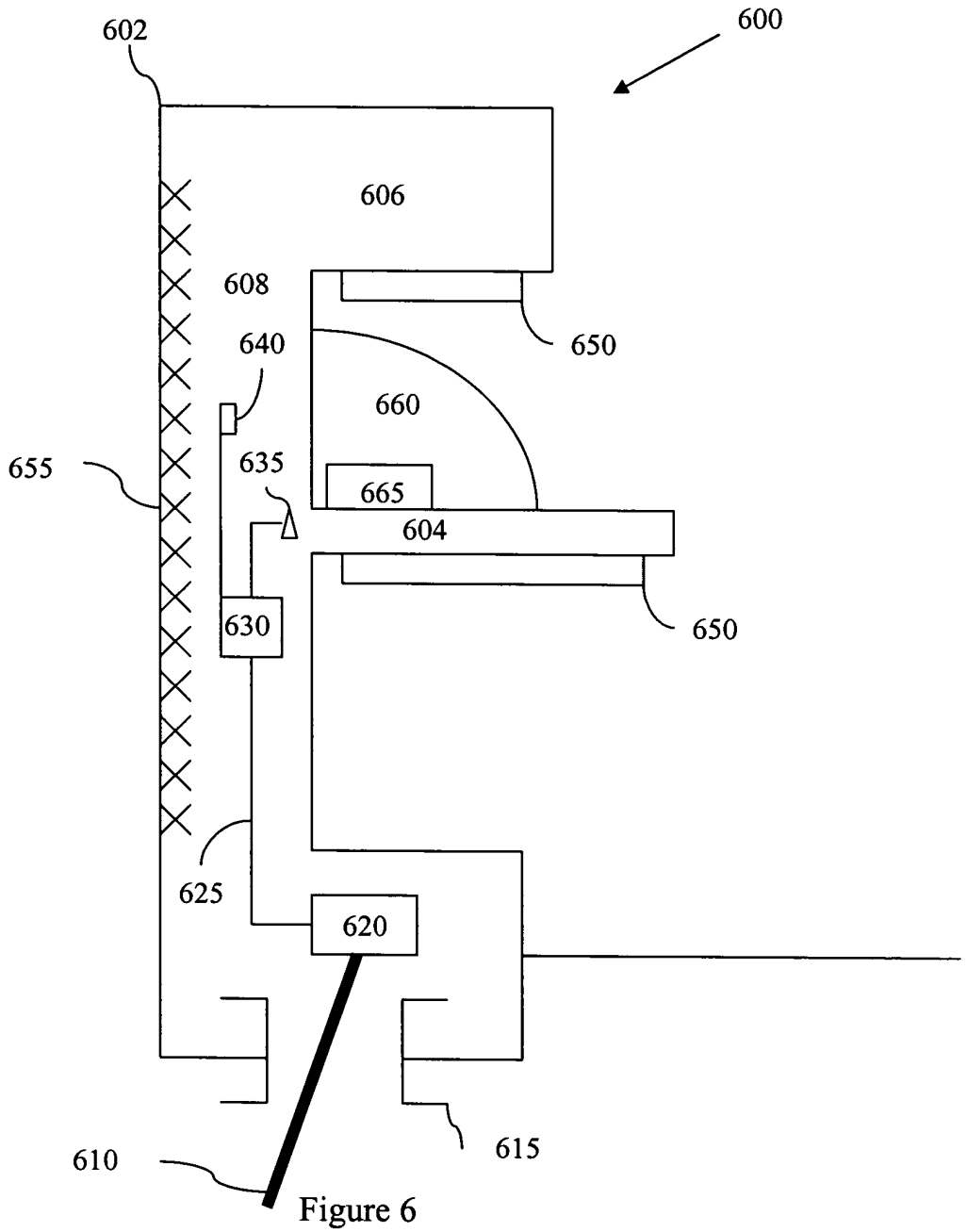
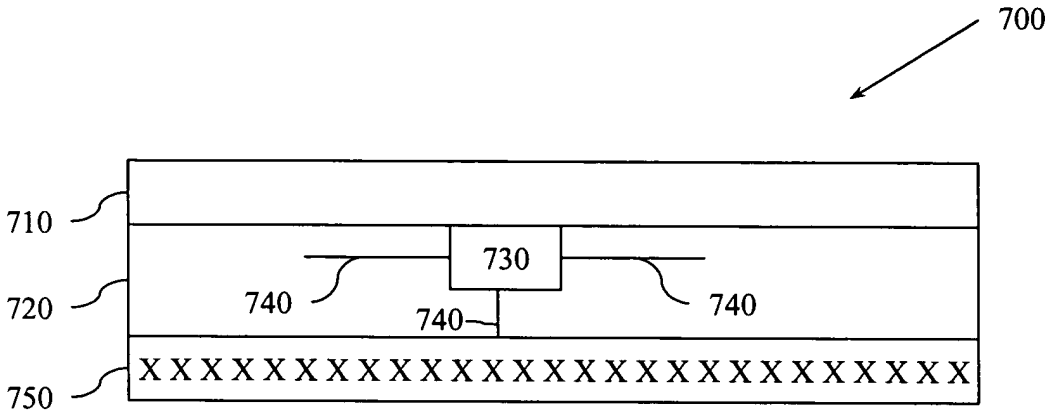

602
600
606
608
650
640
660
655
635
665
604
650
630
625
620
610
615

Figure 6


700
710
720
730
740
740
740
750
X X X